

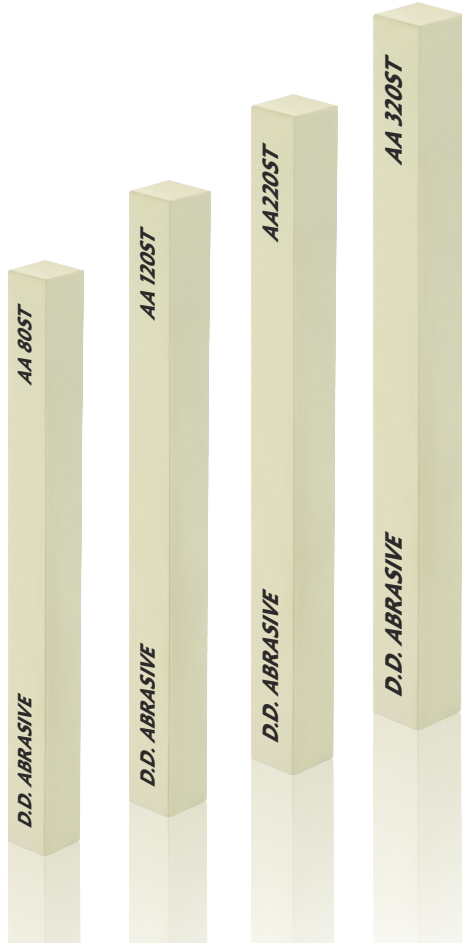


◀ ABRASIVE ▶

D. D. ABRASIVE

Since 1991

ISO 9001:2015



**IMPROVED
PRODUCTIVITY
STARTS **HERE****

C/o. The Toolex, 53 Balashram Building, Opp. Royal Complex, Dhebar Road, Rajkot-360001.

Reg. Office : 1st Floor, Gulab Vadi-5, Ashapura Tea Stall Street,

Umakant Pandit Udhyog Nagar, B/H. Back Bone Complex, Rajkot-360004.

Mo. : 9099 122 122 / 98245 05393 E-mail : md@ddabrasive.com / into@ddabrasive.com

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Company Profile

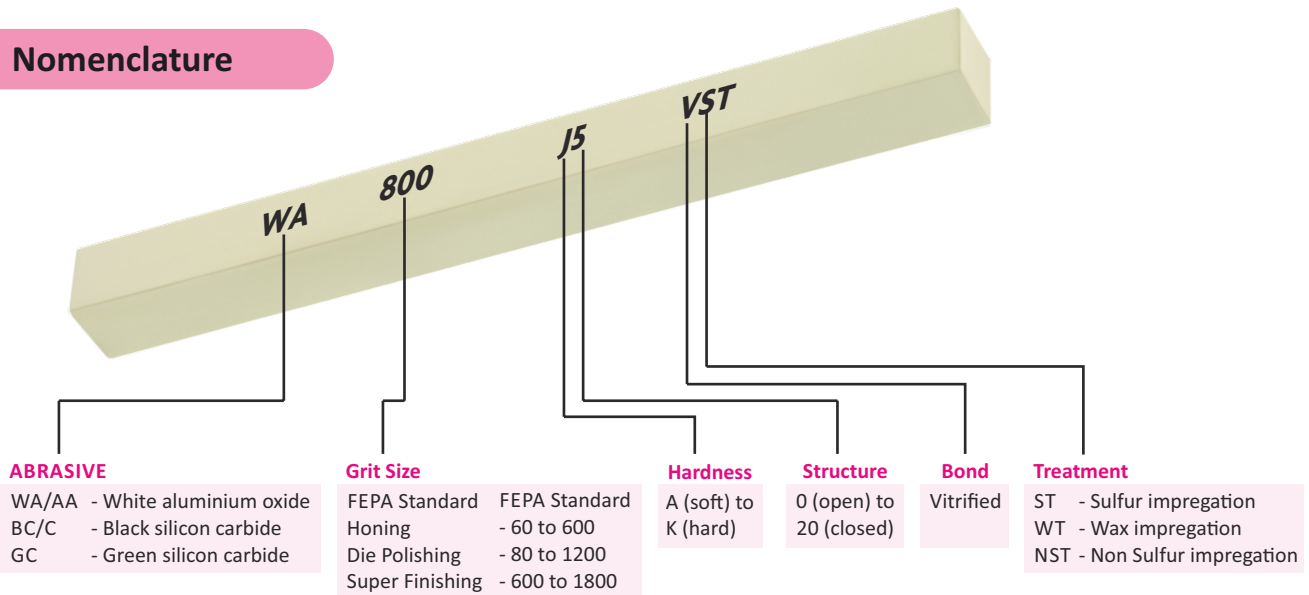
“D.D. Abrasive” Established in the year 1991, ISO 9001:2015 Certified Company, we are a noted manufacturer, processor trader, wholesaler and supplier of Abrasive sticks. Specifically designed by our craftsmen and artisans to suit the client's requirements, our products offer optimum quality, wide application base and long term performance.

We have an experienced team that has contributed immensely to the success of our organization. The in-depth knowledge possessed by our organization helps in better adaptation of the changing market trends and conditions. We house a robust infrastructure that is facilitated with extensive resources that provide appropriate support to the organizations functioning and processes. Our quality control unit ensures that all material attained from sources are of premium quality and are suitable for development of products. Moreover, our quality controllers conduct stringent quality checking procedures to confirm compliance of all products with the industry standards. The production unit included in our structure contains upgraded machinery for supreme performance and productivity. Our storage unit is well-equipped with equipment required to maintain quality storage facilities. These facilities contribute further towards maintaining the quality of the product. Factors such as a strong financial position & TQM and bulky production capacity have also been beneficial to our organization. Our achievements, over the years, have helped in developing our reputation and create a well-established client base.

Our USP

1. Can supply customized sizes with very tangent tolerance.
2. **Crash Delivery lead time- 24Hrs to 48 hrs.** Working Day
3. Consistent quality in terms of product performance.
4. Very vast range of sizes available (Offer **0.5 mm to 200 mm** , with tighter tolerance in **20 micron**)

Nomenclature

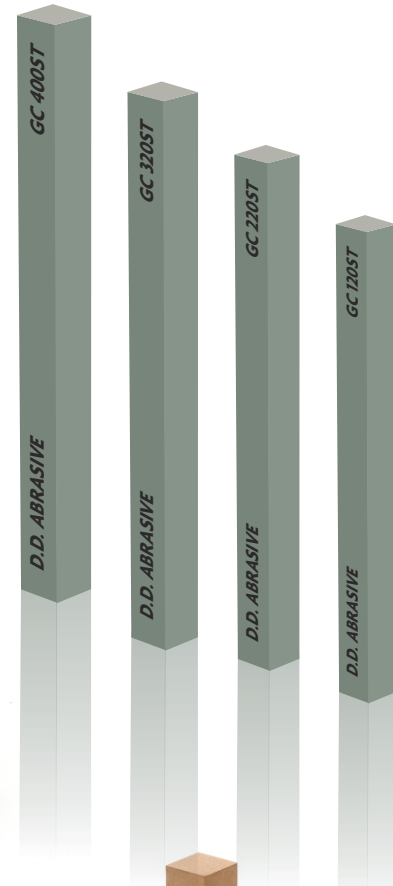
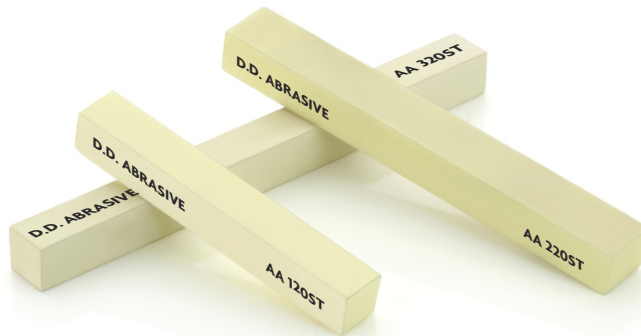


Honing Stone

Honing stones are manufactured from high purity synthetic corundum (Aluminum Oxide) and Silicon Carbide. We manufacture vitrified bonded as well as Bakelite bonded, resin bonded, rubber bonded and PVA bonded honing stones depending on the special applications of our customers. We have developed special cool cutting bonds which provide high rate of stock removal with a good finish.

Application :

Our stones are suitable for most applications requiring Honing and are used in honing Hydraulic and pneumatic cylinder Cylinder Blocks and liners Hydraulic equipment Gears Nozzles Pneumatic Tools Gun Barrels.



Die Polishing Stone

This is a specially treated Polishing stone that cuts fast and leaves an excellent finish. This stone is engineered specifically for aluminum, Metal and SS and other soft materials. It will not scratch or tear the surface. It can be used either by hand with one of our Hand Holders or with reciprocating profilers like our U-Lap and Turbo-Lap Air Profilers. Must be used with a lubricant to prevent stone loading.

Application : PLASTIC Mold Polishing, Other Die polishing



Super Finishing Stone

As the name suggests these stones are used to achieve very high quality finishes. In certain cases it is an extension of honing operation.

We manufacture the widest range of super finishing stones for a vast number of applications. Super finishing stones are manufactured from high purity Aluminum oxide and silicon carbide in grits ranging from 500 to 1200 as per FEPA standards.

On special requis from our customers we can also supply super finishing stones in grits as per Japanese standards up to grit 6000.

Application :

Our stones are designed to use for obtaining excellent finishing for following application

- Super finishing the tracks of Ball Bearings (IR & OR)
- Cylindrical bearings, Cylinder roller and taper bearings, angular and needle bearings.
- Finishing of rollers and shafts, piston pins etc.



OUR CLIENTS